

Briefing Note		DATE: 07/03/2025
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No: BN/175	Title: Face Fixed Door Closer Requirements for Glazed Doors	APPROVED: P. Brash



Following a review of Dormakaba & Arrone face fixed closer Certifire certificates the following restrictions have been noted:

- Face fixed closers cannot be fitted in doors that include uninsulated glass above 20% of their area.
- Doors that include glass above 20% of their area **MUST** be specified with insulating glass (FD30/30, FD60/30, or FD60/60)
  - FD30/30 – Pyrobel 16 to DP15664
  - FD60/60 – Pyrobel 25 to DP15533
- A glass area calculator can be accessed from the Standard Apertures page on the Technical Datasheet.
- Doorpac 1G (450 x 450mm) & 2G (450 x 700mm) apertures central in the width of a door and fitted with face fixed Dormakaba closers **MUST** have insulating glass specified.
- Uninsulated glass **CANNOT** be used directly beneath face fixed closers.
- Doorpac 8G (508 x 914mm) apertures have a glass area greater than 20% & therefore must be fitted with insulating glass irrespective of what face fixed closer is specified.
- Please check aperture positions & glass areas prior to specifying face fixed closers.
- If in doubt please ask!